



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RBT18902
Job Sheet 202925



Part No: RBT18902

Job Qty: 1 pcs

Part Name: Notar Fan Bearing Regreasing Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/5/19

Job Tracking No:

Due Date: 11/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18902 Rev.C IPP Rev. A 18.12.03 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Small Fab - 1	1 pcs	11/20/19		0.00	0.17	Small Fab - 1	
							Small Fab - 2	MLL
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
							Small Fab - 9	
110	QC 5						QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	
							QC 5 - 81	
120	QC	1 pcs	11/20/19		0.00	0.00		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/20/19		0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	



Container No: S234090



Part: RBT18902

Job No: 202925

Serial No/Batch: S234090

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 11/22/19

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				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	11/20/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

m/h

DAS

21

9-8

NOV 22 2019

Part Op 100 - Small Fab - Assemble as per drawing. See note 1 and 2.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90272A261	Pan Head Screw 10-24X4.0"-Zinc Plated 69	1 Ea (1 ea)	100-Small Fab - 1	5221179
90866A011	Wing Nut 10-24 Zinc Plated 55	1 Ea (1 ea)	100-Small Fab - 1	5221143
92141A011	18-8 Stainless Steel Washer #10 Screw Size, 0.203" ID, 0.438" OD 52	2 Ea (2 ea)	100-Small Fab - 1	5221149
RB072610-H-00-43	ZERK FITTING 140	2 Ea (2 ea)	100-Small Fab - 1	5148690
RBT18902-A	Plate A QC 146A	1 pcs (1 ea)	100-Small Fab - 1	5227724
RBT18902-B	Plate B QC	1 pcs (1 ea)	100-Small Fab - 1	5227499
RBT18902-G-1	Rubber Gasket	2 pcs (2 ea)	100-Small Fab - 1	5220198
RBT18902-G-2	Rubber Gasket	2 pcs (2 ea)	100-Small Fab - 1	5220224
RBT18902-G-3	Rubber Gasket } 146A	2 pcs (2 ea)	100-Small Fab - 1	5220231

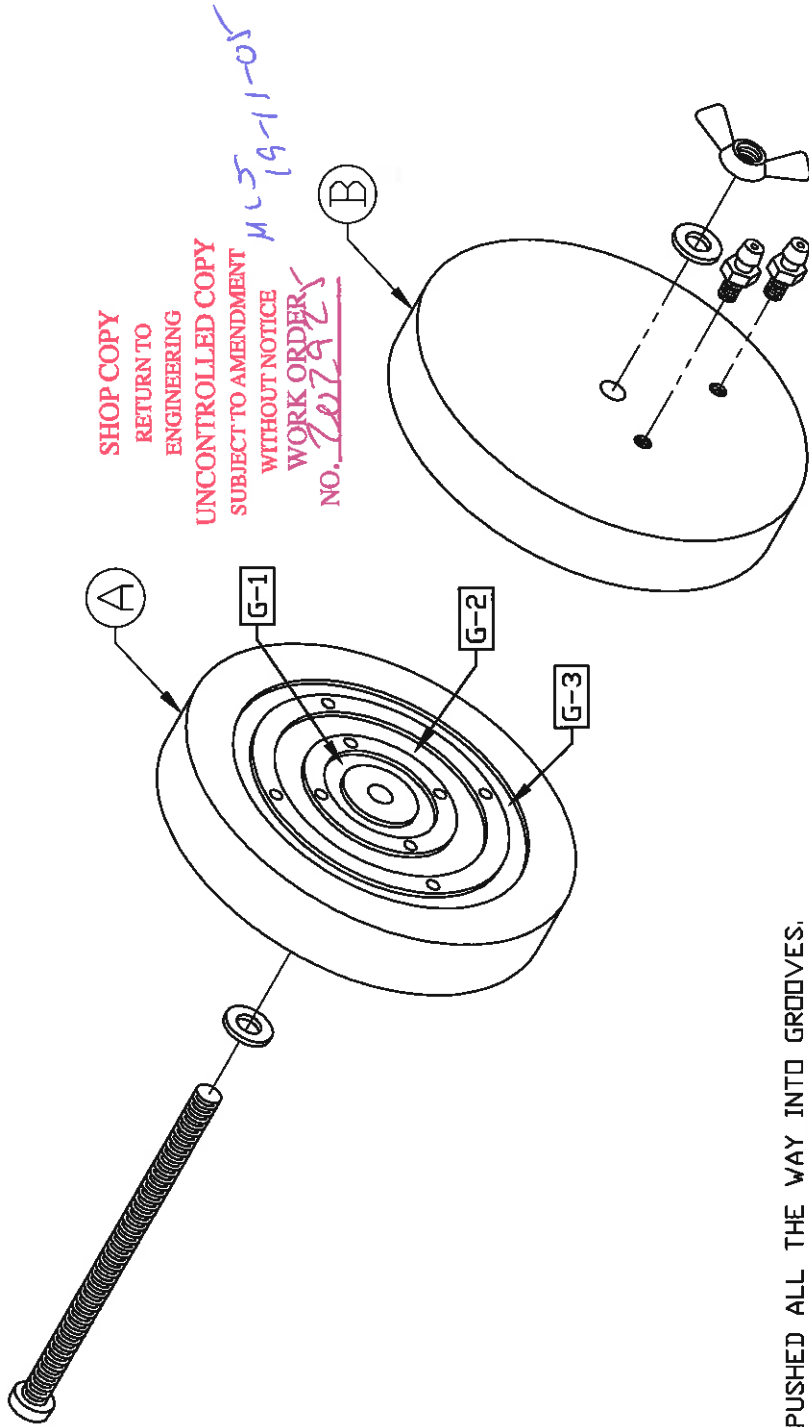
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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	90272A261	1	10	0
	90866A011	1	100	0
	92141A011	2	100	0
	RB072610-H-00-43	2	10	0
	RBT18902-A	1	6	0
	RBT18902-B	1	6	0
	RBT18902-G-1	2	6	0
	RBT18902-G-2	2	6	0
	RBT18902-G-3	2	6	0
Part Specifications				
Specifications could not be found.				

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REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE B, ADDED NOTE 3 PG. 1.	1/21/10	RJC	RW
B	ADDED B/O ON BOM FOR G-1, G-2, G-3 PER R.W.	5/27/10	RJC	RW
C	CH'D A & B \$3.00 TO REF. DIM WITH TOLERANCE PER G.E.	12/5/11	RJC	GE



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 202925

NOTES:
1. GASKETS MUST BE PUSHED ALL THE WAY INTO GROOVES,
2. USED ON BEARING #500N5364 AND #500N7120,
3. SCREW CAN BE PUT IN FROM EITHER DIRECTION.

ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
		A	1	PLATE	6061	Ø3 x 9/16	2
		B	1	PLATE	6061	Ø3 x 9/16	3
	B/O	G-1	2	GASKET		Ø.870 O.D. x Ø.580 I.D. x .125 THICK, (GASKET SPECIALTIES)	4
	B/O	G-2	2	GASKET		Ø1.640 O.D. x Ø1.180 I.D. x .125 THICK, (GASKET SPECIALTIES)	4
	B/O	G-3	2	GASKET		Ø2.280 O.D. x Ø1.980 I.D. x .125 THICK, (GASKET SPECIALTIES)	4
	B/O		1	SCREW		10-24 UNC x 4	1
	B/O		1	WING NUT		10-24 UNC	1
	B/O		2	WASHER		#10	1
	B/O		2	GREASE FITTING		#MS15002-1 DR EQUIV.	1

RED BARN MACHINE

REV C

TITLE

REGREASING TOOL - NOTAR

REV

DRAWN BY

RBT18902

CODE

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

APPROVED *P. Hest*

DATE *10/1/03*

FINISH *BLACK*

FRACTIONS ± 1/32

ANGLES ±.5°

USED ON MODEL

TOLERANCES UN

XX ± .005

XX ± .01

MD NOTAR

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
TO .015 x 45° PR .015 R

SCALE

DATE 12-31-03

SHEET 1 of 4

NTS

